

# MICCRO<sup>®</sup> PRODUCTS

## TECHNICAL INFORMATION DATA

# TOLBERSEAL<sup>®</sup>



Inorganic Corrosion Inhibitor  
For Aluminum Alloys

### APPLICATION PROCEDURE

**TOLBERSEAL<sup>®</sup> SHOULD BE STIRRED PRIOR TO USAGE**

TOLBERSEAL<sup>®</sup> has been Salt Spray tested according to

<b>CAST ALUMINUM</b>	(depending on alloy)	336 hours
<b>AUTOMOTIVE</b>		319 alloy - 250 hours 356 alloy - 336 hours
<b>WROUGHT ALUMINUM</b>	(rolled, sheet, bar)	6061 alloy - 1332 hours 2024 alloy - 1500 hours

**INSTRUCTIONS:** Dilute the concentrated TOLBERSEAL<sup>®</sup> to approximately 10% solution in water. After the Chromate Conversion Process, dip for 30-40 seconds in TOLBERSEAL<sup>®</sup>/water solution. Immediately after 30-40 second dip, rinse in clean water for 30-40 seconds. Allow part to age for 24 hours after rinse.\*

\*Aging times for TOLBERSEAL<sup>®</sup> are consistent with the aging times of most Chromate Conversion Operations.

**TOLBER<sup>®</sup>**  
PROVEN SOLUTIONS

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