

MICCRO[®] PRODUCTS

TECHNICAL INFORMATION DATA

SH-110 | ST-210

VOC FREE REDUCER



SUITABLE FOR USE IN THE FOLLOWING CYCLES:

Reducer or thinner for SH-110 VOC FREE and ST-210 VOC FREE. It can also be used as a stripper.

APPLICATION PROCEDURE

REDUCER: As the lacquer SH-110 and ST-210 is used, drag out and evaporation can cause some degree of solvent loss. This will lead to the material getting gradually thicker to the point where it becomes difficult or impossible to use. At this point SH-110 and ST-210 REDUCER can be added to the material to bring it back to the correct viscosity. The reducer should be added slowly to the product, while slowly stirring with a mixer or spatula. If necessary, the viscosity can be measured by means of a Brookfield Viscometer. Enough reducer should be added until reaching the viscosity specified on the SH-110 and ST-210 technical data sheet.

CAUTION: A small amount of reducer can reduce the viscosity quite a bit. When the correct viscosity is reached, this can usually be judged by the experienced operator by visual means or by how thick the material feels when being stirred.

STRIPPER: The part coated with SH-110 and ST-210 should be immersed in the reducer until the coating softens and falls away from the part. In some cases, mechanical or physical agitation of the stripper may be needed. The part should be immersed until all coating is removed.

PRECAUTIONARY INFORMATION: Material should be stored in a cool, dry area away from heat sources. Keep containers tightly closed when not in use. REFER TO MSDS FOR ADDITIONAL WARNINGS AND INFORMATION.

CHARACTERISTICS

Boiling Point: 176°F • **Flash Point:** 25°F • **Specific Gravity:** 0.81 @ 68°F

Available in 1 gallon, 5 gallon and 55 gallon containers



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