

# **MICCRO<sup>®</sup> PRODUCTS**

## **TECHNICAL INFORMATION DATA**

# **MASKING POLISHED OR HIGHLY SMOOTH SURFACES**

After final polishing and cleaning (no water constrictions, etc.), the following process is suggested:

1. Dilute the TOLBER<sup>®</sup> Stop-Off Lacquer with the appropriate reducer from 10% to no more than 50%.
2. Apply the “thinned” TOLBER<sup>®</sup> Stop-Off Lacquer to all areas of the part being protected.
3. Air dry part with the “thinned” lacquer until the solvent odor is gone.
4. At this point, the part can be baked in a circulating oven not to exceed 150°F for 10-15 minutes. This step is optional and not required.
5. Cool part to room temperature.
6. Apply 2nd coat of the TOLBER<sup>®</sup> Stop-Off Lacquer at normal viscosity on top of the areas where the “thinned” primer has been applied.
7. Let the part air dry for 30-45 minutes or until the solvent odor is gone and the surface is tact free.
8. Subsequent coats may be applied if necessary. (Refer to step #6)
9. Bake part in a circulating oven if necessary.
10. Cool part and begin plating procedure.

†These steps are what is recommended for TOLBER<sup>®</sup> Products only. Before using the procedures above, please consult the products data sheet or TOLBER<sup>®</sup> for appropriate reducing agent or any other questions that may arise.