

MICCRO[®] PRODUCTS

TECHNICAL INFORMATION DATA

XP-410 | VOC FREE REDUCER



SUITABLE FOR USE IN THE FOLLOWING CYCLES:

Reducer or thinner for XP-410 VOC FREE.
It can also be used as a stripper.

APPLICATION PROCEDURE

REDUCER: As the lacquer XP-410 VOC FREE is used, drag out and evaporation can cause some degree of solvent loss. This will lead to the material getting gradually thicker to the point where it becomes difficult or impossible to use. At this point, XP-410 VOC FREE REDUCER can be added to the material to bring it back to the correct viscosity. The reducer should be added slowly to the product, while slowly stirring with a mixer or spatula. Enough reducer should be added until reaching the viscosity specified on the XP-410 VOC FREE technical data sheet.

CAUTION: A small amount of reducer can reduce the viscosity quite a bit. When the correct viscosity is reached this can usually be judged by the experienced operator by visual means or by how thick the material feels when being stirred.

STRIPPER: The part coated with XP-410 VOC FREE should be immersed in the reducer until the coating softens and falls away from the part. In some cases, mechanical or physical agitation of the stripper may be needed. The part should be immersed until all coating is removed.

PRECAUTIONARY INFORMATION: Material should be stored in a cool, dry area away from heat sources. Keep containers tightly closed when not in use. REFER TO MSDS FOR ADDITIONAL WARNINGS AND INFORMATION.

CHARACTERISTICS

Boiling Point: 282°F (139°C) • **Flash Point:** 109°F (43°C) • **Specific Gravity:** 1.34

Available in 1 gallon, 5 gallon and 55 gallon containers



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