

MICCRO[®] PRODUCTS

TECHNICAL INFORMATION DATA

MICCRO SUPER XP-2000[®] STOP-OFF LACQUER



SUITABLE FOR USE IN THE FOLLOWING CYCLES:
ACID ETCHING • ANODIZING • ANY ACID CYCLE
LEAD • NICKEL-ELECTROLESS

APPLICATION PROCEDURE

MICCRO SUPER XP-2000[®] SHOULD BE STIRRED PRIOR TO USAGE

1. Chemically and/or mechanically clean the area of the part to be masked. The area to be masked must be free of all dirt, grease, or other contaminants. NOTE: Cleaning is the most critical aspect of the masking procedure.
2. Apply MICCRO SUPER XP-2000[®] to the area to be masked by dipping, brushing or spraying. For reducing MICCRO SUPER XP-2000[®], use the MICCRO SUPER XP-2000[®] REDUCER only.
3. Two or three coats are recommended depending upon the type of plating/chemical solution and/or length of processing time in solution. Allow at least a one-hour dry time between coats. A longer dry time between coats will improve the performance of the product. This factor is highly dependent on the severity of the plating cycle. Faster drying of MICCRO SUPER XP-2000[®] can be accomplished by force drying for 15 minutes in an oven. Temperatures must not exceed 140°F and times over 15 minutes. Dry time will vary according to relative humidity. NOTE: Make sure MICCRO SUPER XP-2000[®] has lost all solvent odor before force drying or applying additional coats. For maximum usage, we suggest an overnight dry before plating.
4. For extra long cycles, three coats are recommended. If area to be masked is polished, refer to the "Masking Polished or Highly Smooth Surfaces" technical data page.
5. MICCRO SUPER XP-2000[®] can normally be peeled from the part after processing. For mass stripping or removal from recessed areas, use MICCRO SUPER XP-2000[®] REDUCER, MICCROSTRIP[®] A, and MICCRO SAFE-STRIP[®] C.

CHARACTERISTICS

Color: Orange • **Wt./Gal:** 8.0 lbs/gal • **Coverage Rate:** Approximately 130 ft.²(12m²) per gallon

Viscosity: 5000-6000 cps • **Flash Point:** 24°F TCC • **Dry film:** 1 mil • **VOC:** 4.8 lbs/gallon

Available in 1 gallon, 5 gallon and 55 gallon containers



220 WEST 5TH STREET, HOPE, ARKANSAS 71801

PH: (870) 777-3251 • FAX: (870) 777-8056 • www.TOLBER.com